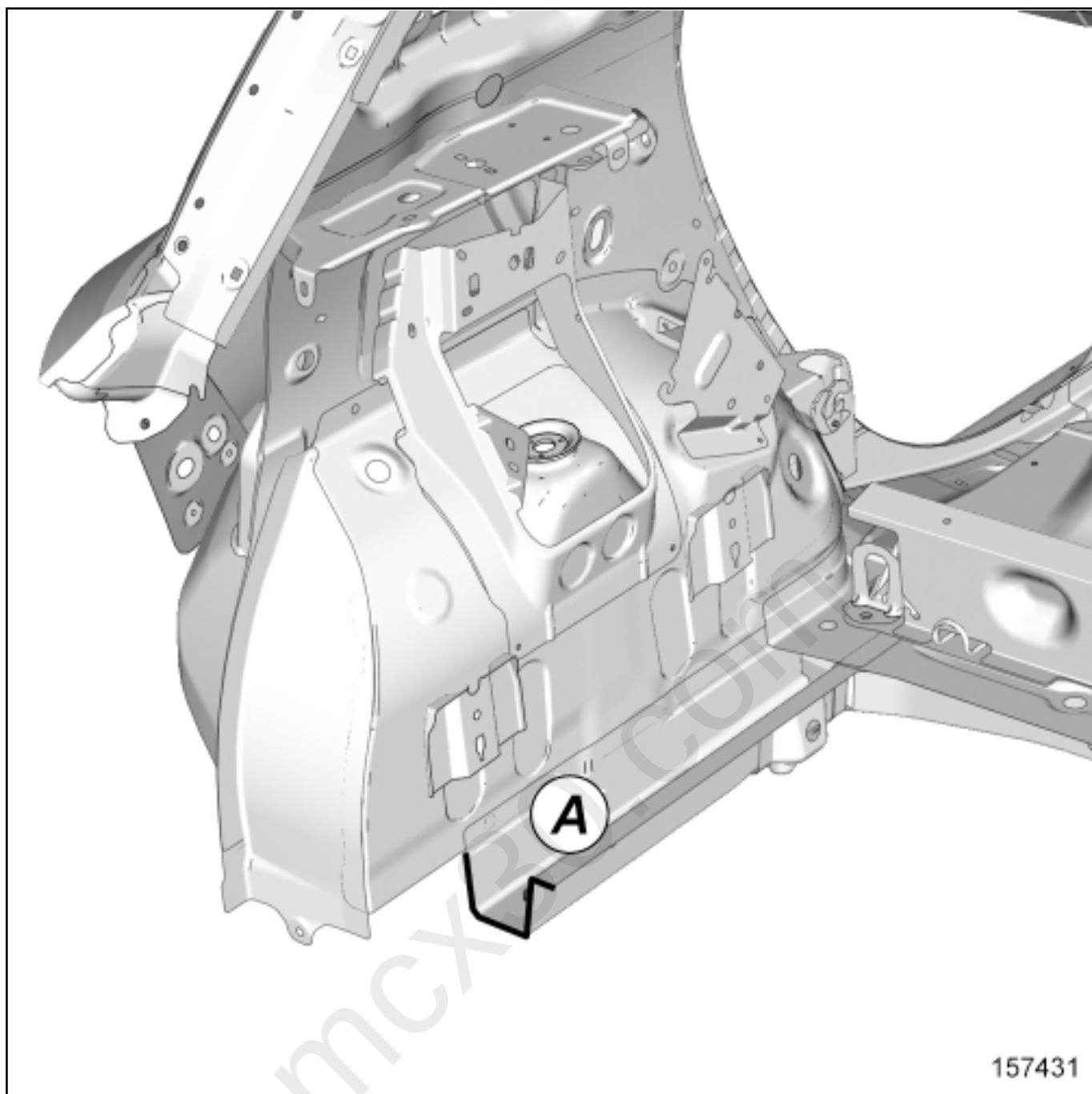




Repair-40x05x04x10-02x49-1-3-1.xml



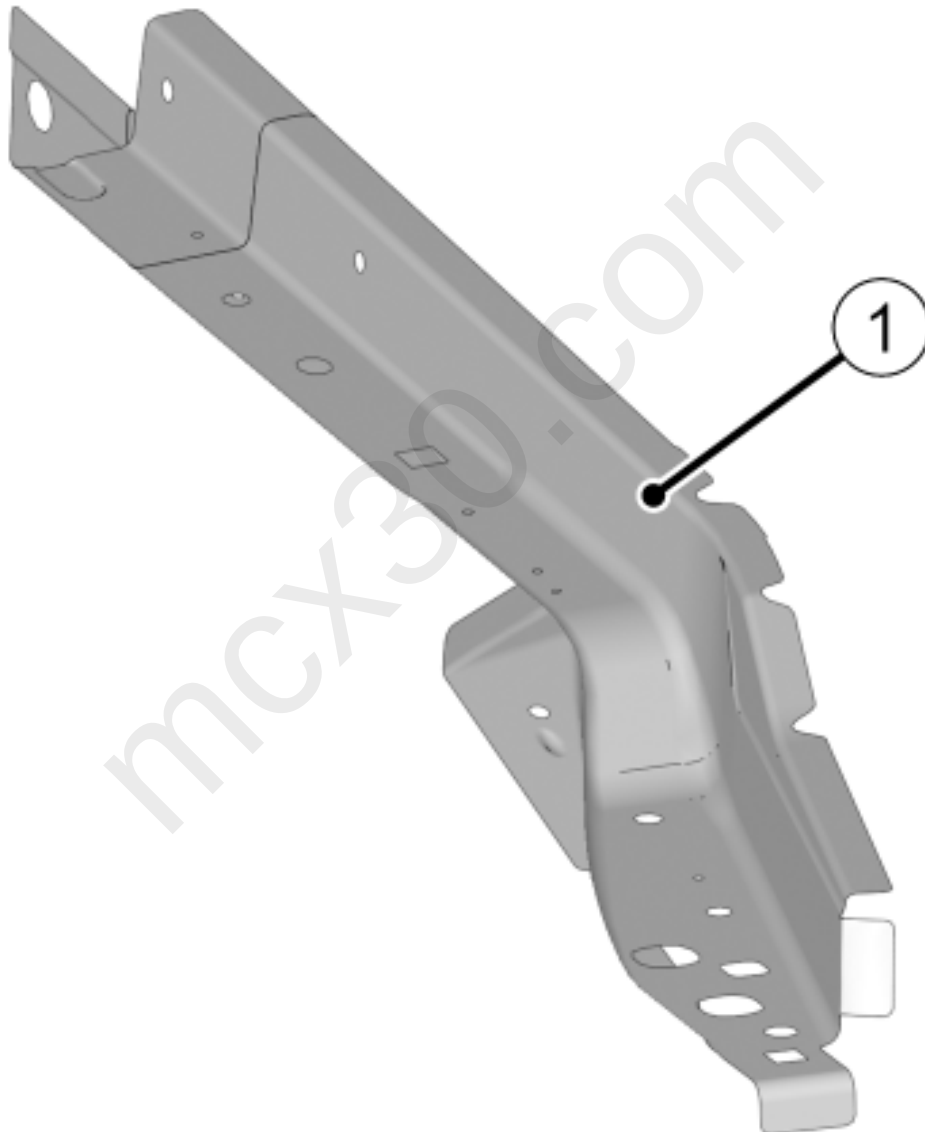
REAR SIDEMEMBER: REPLACEMENT



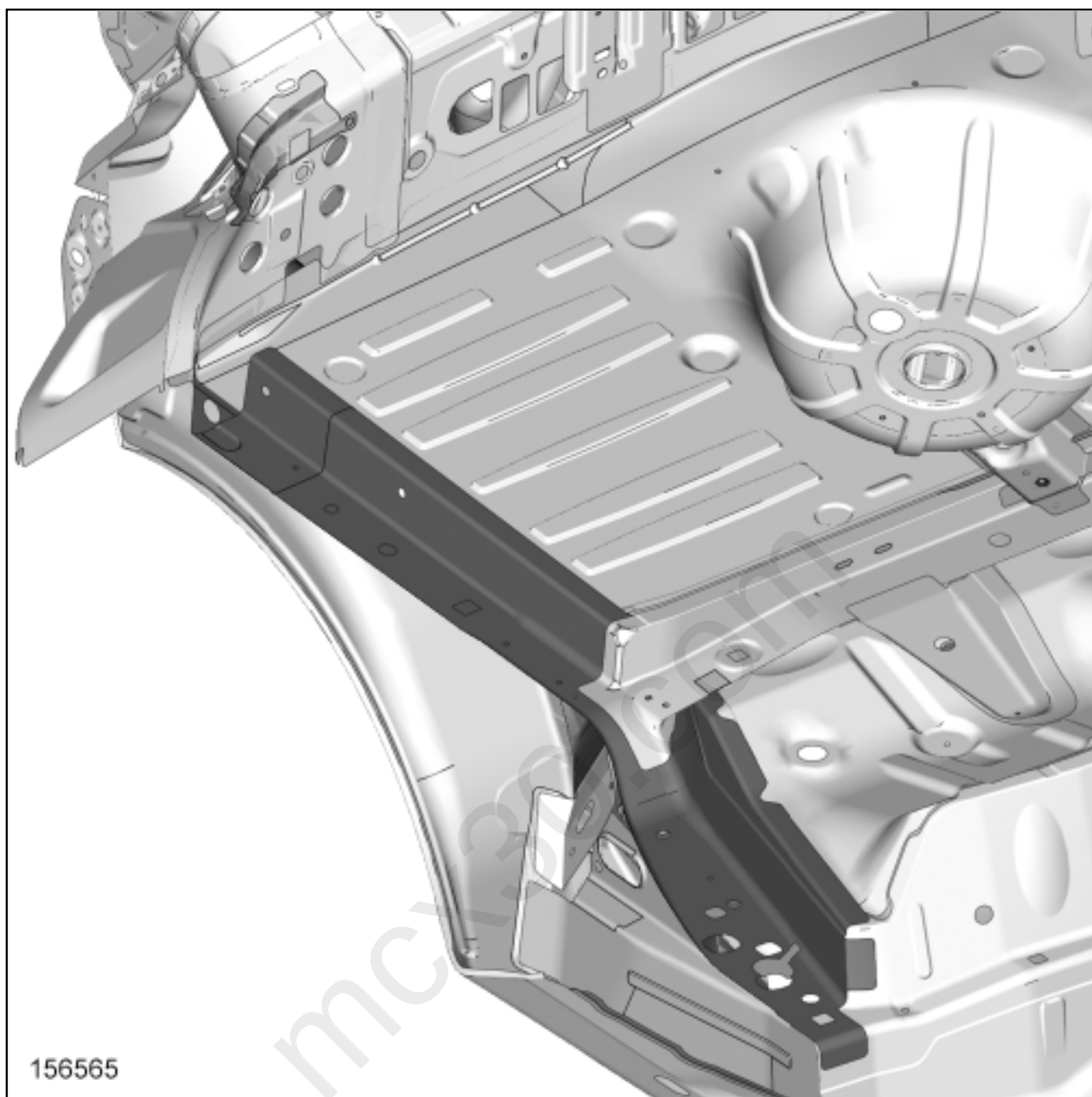
Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



156566



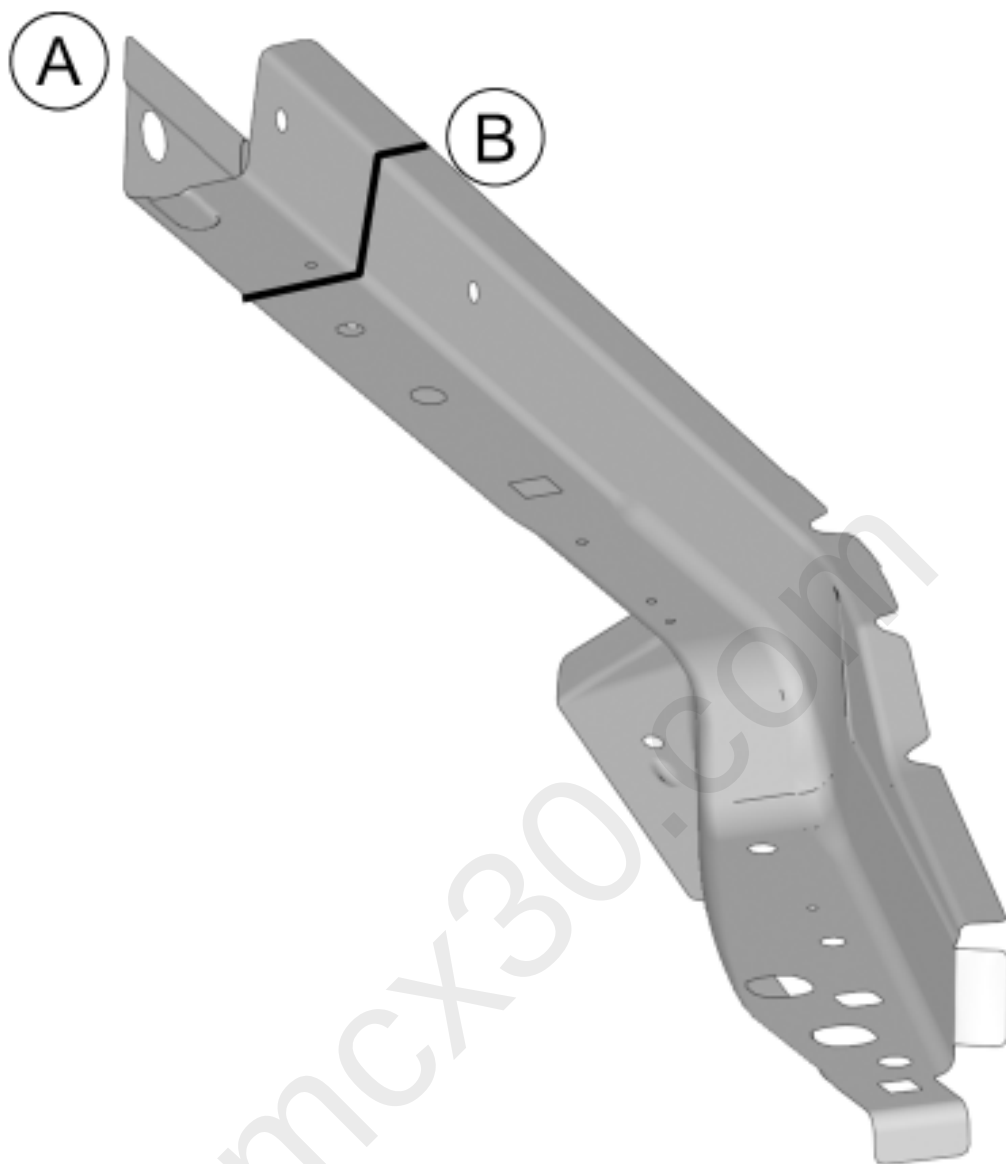
156565

No.	Description	Type	Thickness (mm)
(1)	Rear side member		1.5

2. IN THE EVENT OF REPLACEMENT

There is only one way of replacing this part:

- partial replacement A-B.



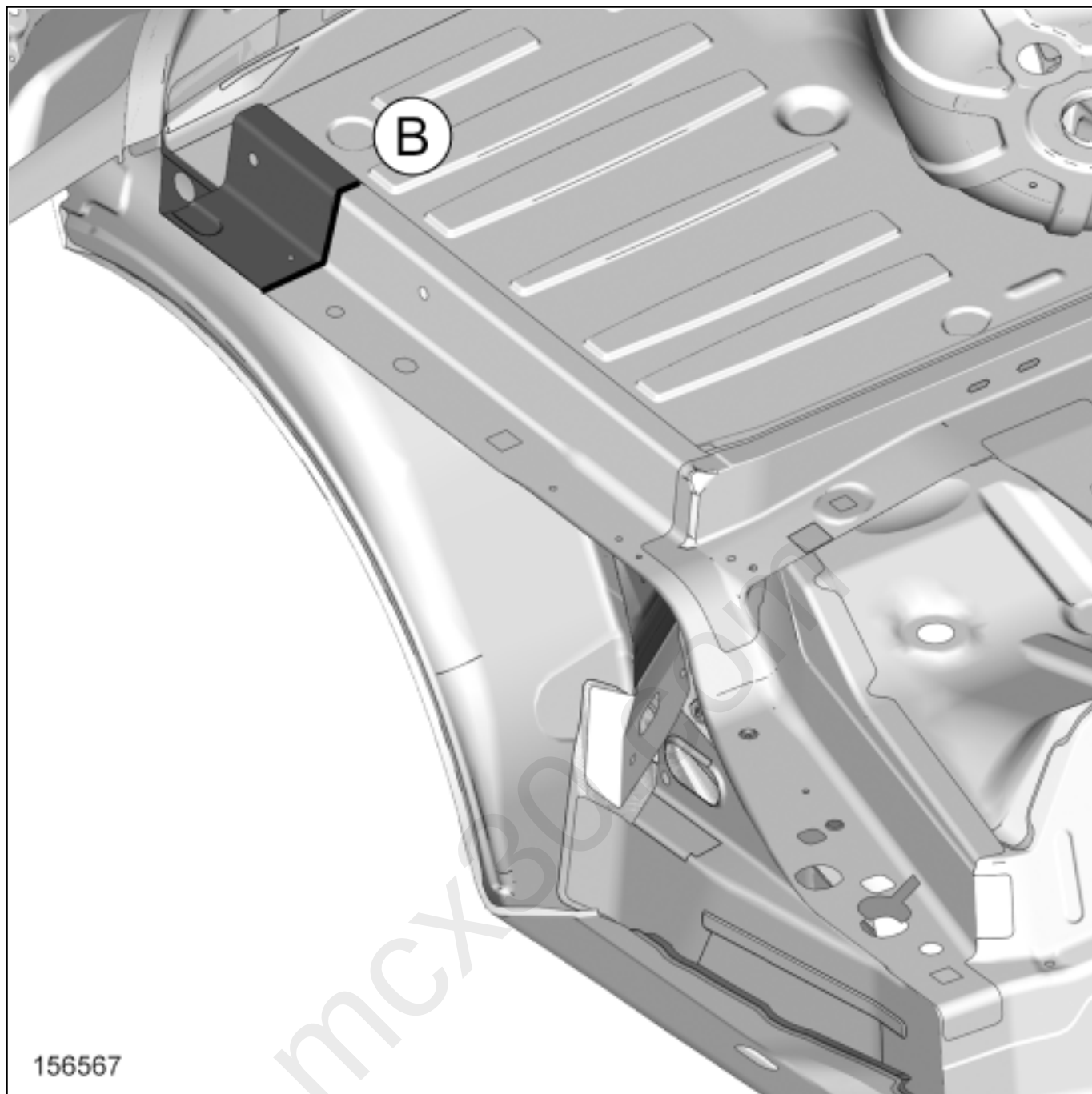
156564

1- PARTIAL REPLACEMENT A-B

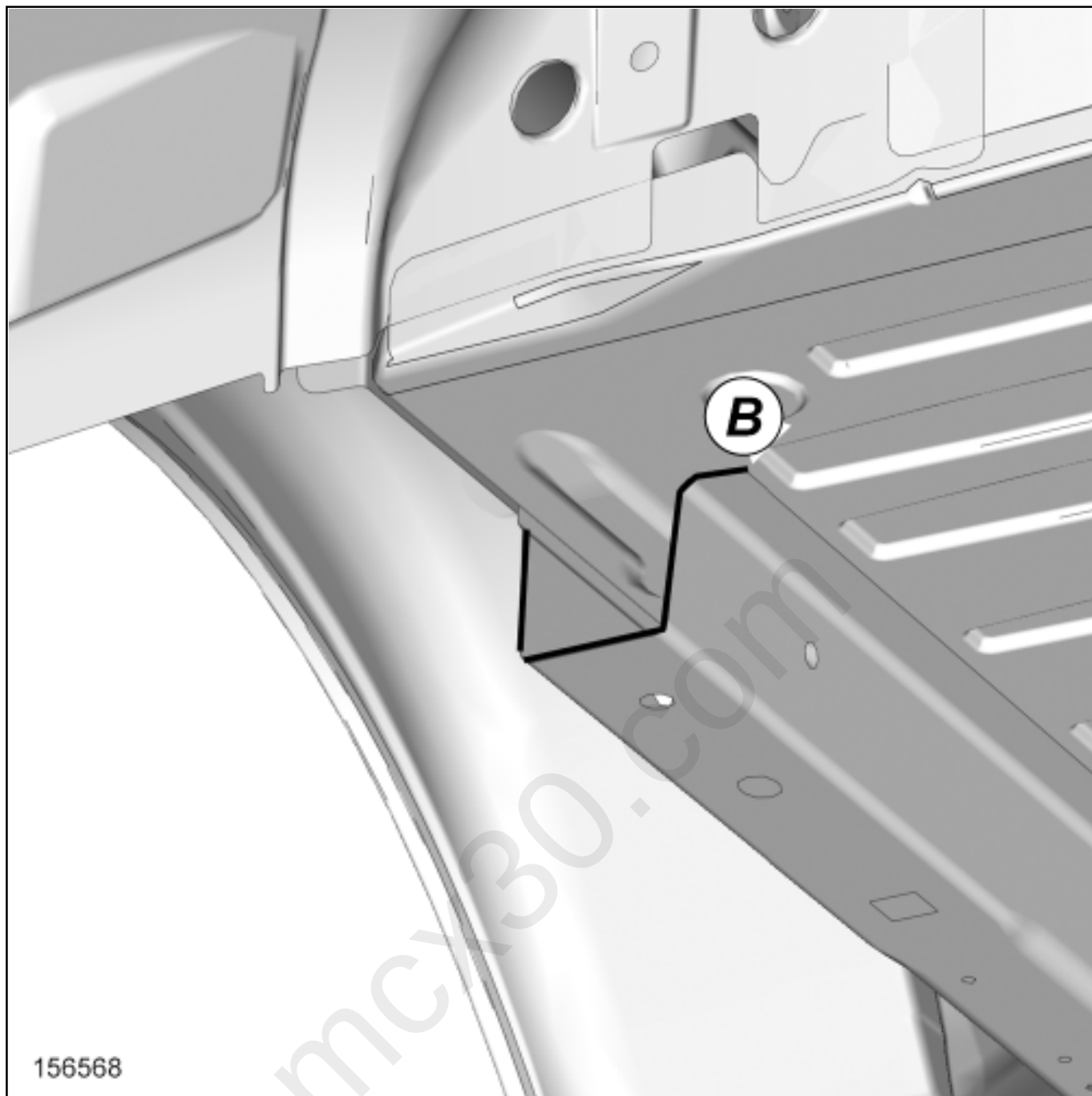


WARNING

Use a repair bench to ensure the positioning of the points and the geometry of the axle assemblies.



DETAILED VIEW B



2) POSITION OF ELECTRICAL EARTHS

CAUTION

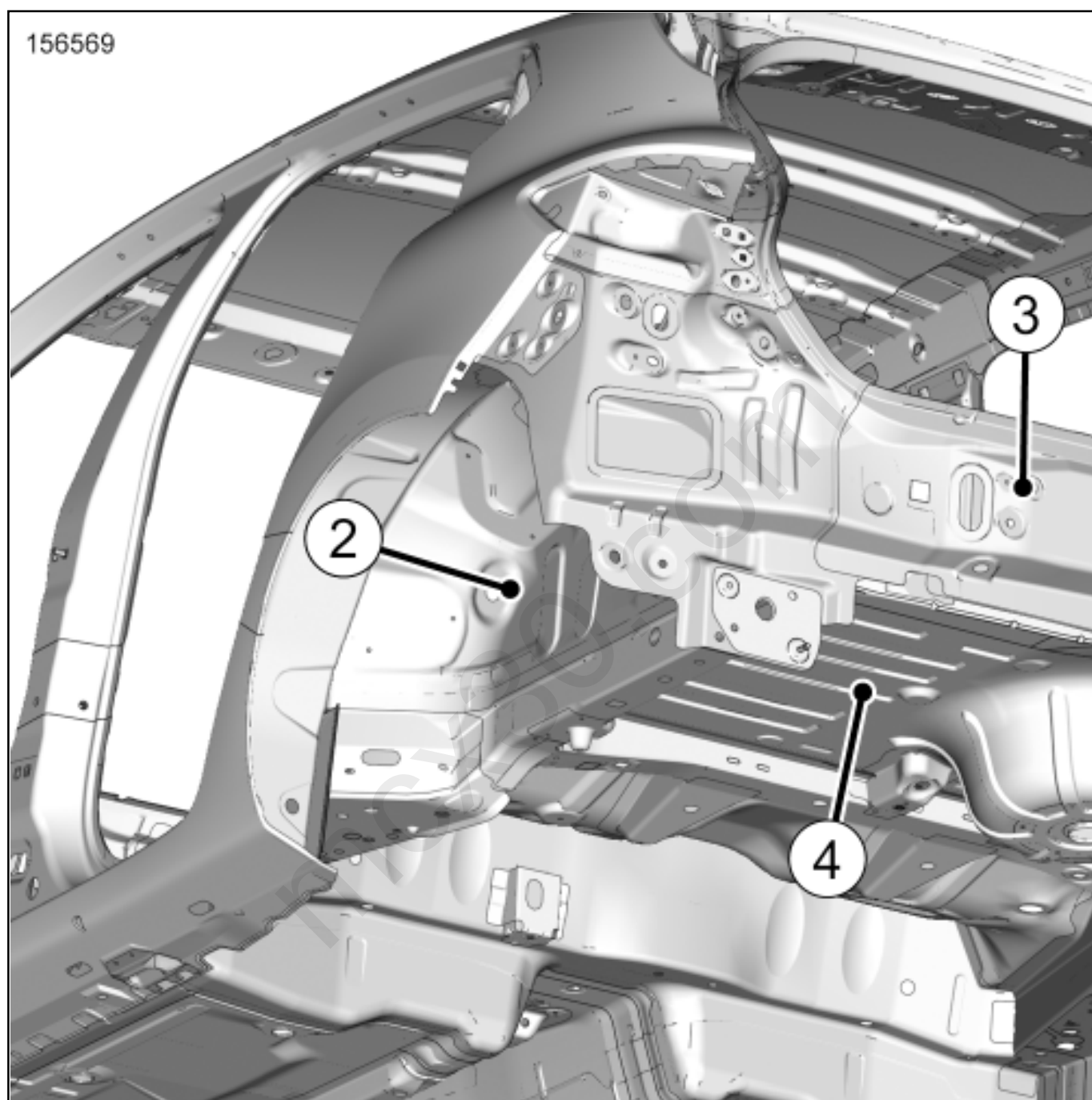


To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area [Earth screw connection: Description](#) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3) BODYWORK COMPONENTS THAT CANNOT BE REMOVED - STRUCTURES TO BE REMOVED IN ORDER TO CARRY OUT THE REPLACEMENT OPERATION



Remove:

- the rear bumper assembly [Rear bumper assembly: Exploded view](#) ,
- the rear lights support [Rear light mounting: Replacement](#) ,
- the inner rear wheel arch (2) ,
- the rear end panel (3) ,
- the sill panel [Sill panel: Replacement](#) ,
- the rear section of rear floor (4) .